

July 6, 2010 1:32:34 PM



Page 1

**Accept**

**Setup Start**

**Stop**



[REDACTED]

**Cust Item ID:**[illegible]

**Customer:**

**Reference:**

Run Start



Date: 10/7/4

**Tooling:**

Date:

**Stop**



QC: \_\_\_\_\_

Date: \_\_\_\_\_

**SPC (Y/N):**

**Date:**

[illegible]

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_







Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

**NOTE:** Date & initial all entries

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Item ID:	D412-769-043	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Aft Facing Seat Assembly, LH					
Start Date:	7/06/10	Start Qty: 1.00		Cust Item ID:		
Required Date:	7/20/10	Req'd Qty: 1.00		Customer:		
Reference:						
Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start
	QC:	Date:	SPC (Y/N):	Date:		Stop
						

[illegible]

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 60358**

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Item ID: D412-769-043

Accept

Setup Start

Revision ID:

Stop

Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10 Start Qty: 1.00

Cust Item ID:

Required Date: 7/20/10 Req'd Qty: 1.00

Customer:

Reference:

Run Start

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

190

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10-7-13

ME

10-7-13

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

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Work Order ID: 60358



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 08.05-12 new issue DD verified by:EC  
 IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec  
 IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-5A  Bolt		Purchased	No			110	Each	1,293.000	6	6			
<div> <div>Location</div> <div>ST350</div> <div>105057</div> <div>115016</div> </div> <div> <div>Loc Qty</div> <div>1293</div> <div>793</div> <div>500</div> </div> <div> <div>Loc Code</div> <div></div> </div>													
AN4-15A  Bolt		Purchased	No			110	Each	391.0000	2	2			
<div> <div>Location</div> <div>ST358</div> <div>114784</div> <div>115108</div> </div> <div> <div>Loc Qty</div> <div>391</div> <div>91</div> <div>300</div> </div> <div> <div>Loc Code</div> <div></div> </div>													
AN45-13A  EYE BOLT		Purchased	No			110	Each	28.0000	1	1			
<div> <div>Location</div> <div>ST362</div> <div>114018</div> <div>114801</div> </div> <div> <div>Loc Qty</div> <div>28</div> <div>8</div> <div>20</div> </div> <div> <div>Loc Code</div> <div></div> </div>													

7/15/10

7/14/10

7/14/10

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W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 60358

Parent Item: D412-769-043

Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

AN5-10A Purchased No

110 Each

227.0000 6 6



Bolt

Location

Loc Qty

Loc Code

ST337

227

114199

27

114752

100

115108

100

114199

AN5-13A Purchased No

110 Each

70.0000 2 2



Bolt

Location

Loc Qty

Loc Code

ST338

70

114181

20

114615

50

114181

AN525-10R24 Purchased No

110 Each

164.0000 9 9



Screw

Location

Loc Qty

Loc Code

ST325

164

114056

164

114056

AN960JD10 NAS1149D0363J Purchased No

110 Each

0.0000 21 21



Washer

AN960JD416 NAS1149D0463J Purchased No

110 Each

20.0000 4 4



Washer

Location

Loc Qty

Loc Code

ST351

20

108827

20

108827

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Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 60358

Parent Item: D412-769-043


Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

AN960JD516  NAS1149D0563J Purchased No

110 Each 0.0000 20 20



Washer

D3766-1 Manufactured No

110 Each 4.0000 1 1



Front Rail, LH

Location Loc Qty Loc Code

ST254 4

54302 4

D3766-3 Manufactured No

110 Each 6.0000 1 1



Rear Rail

Location Loc Qty Loc Code

ST254 6

56314 6

D3767-1 Manufactured No

110 Each 9.0000 1 1



Upper Rail

Location Loc Qty Loc Code

ST254 9

54310 9

D3782-041 Manufactured No

110 Each 4.0000 1 1

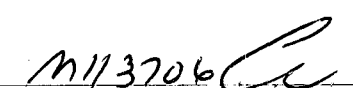


Front Inboard Leg Assembly

Location Loc Qty Loc Code

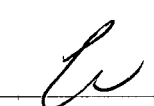
ST249 4

56317 4

11/3706 



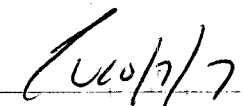
54302



56314



54310

6/20/10 

56317

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 60358



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

D3782-043 Manufactured No

110 Each

1.0000

1

1



Front Outboard Leg Assembly, LH



Location

Loc Qty

Loc Code

ST249

1

54326

1

D3782-045 Manufactured No

110 Each

2.0000

2



Back Leg Assembly



Location

Loc Qty

Loc Code

ST

2

56570

2

D3783-041 Manufactured No

110 Each

2.0000

1



Lateral Brace Assembly



Location

Loc Qty

Loc Code

ST249A

2

56599

2

D3783-043 Manufactured No

110 Each

2.0000

2



Longitudinal Brace Assembly



Location

Loc Qty

Loc Code

ST249A

2

56571

2

D3783-045 Manufactured No

110 Each

4.0000

1



Angle Brace Assembly



Location

Loc Qty

Loc Code

ST248

4

54331

1

56319

3

54326

2

56570

1

56599

2

56571

1

54331

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W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

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Work Order ID: 60358

Parent Item: D412-769-043

Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

D3784-041 Manufactured No

110 Each 4.0000

1



Seat Support Assembly, Center

Location

Loc Qty

Loc Code

ST248

4

56320

4

D3784-043 Manufactured No

110 Each 5.0000

1



Seat Support Assembly, LH

Location

Loc Qty

Loc Code

ST247

5

54333

1

56321

4

D3784-044 Manufactured No

110 Each 2.0000

1



Seat Support Assembly, RH

Location

Loc Qty

Loc Code

ST247

2

56322

2

MS21042L3 Purchased No

110 Each 2,871.000

9



Nut

Location

Loc Qty

Loc Code

ST300

2871

114523

389

114718

482

114784

2000

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W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 60358

Parent Item: D412-769-043

Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

4,422.000

2

2



Nut

Location

Loc Qty

Loc Code

ST300

4410

113422

68

114523

28

114718

314

114784

2000

115108

2000

ST356

12

108145

12

AN525-10R22

Purchased

No

160

Each

150.0000

13

13



Screw

Location

Loc Qty

Loc Code

ST325

150

113595

150

AN960JD10L

NAS1149D0332J

Purchased

No

160

Each

3,303.000

13

13



Washer

Location

Loc Qty

Loc Code

ST348

3303

110985

3303

D3774-1

Manufactured

No

160

Each

1.0000

1

1



Seat Bottom, LH/RH

Location

Loc Qty

Loc Code

ST256

1

56315

1

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W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 60358

Parent Item: D412-769-043

Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

D3774-3 Manufactured No

160 Each

4.0000

1

1



Seat Back, LH/RH

Location

Loc Qty

Loc Code

ST257

4

55383

4

D3775-1 Manufactured No

160 Each

10.0000

2

2



Guard

Location

Loc Qty

Loc Code

ST249

10

54313

10

D3792-1 Manufactured No

160 Each

70.0000

3

3



Seat Belt Eye Bolt

Location

Loc Qty

Loc Code

ST249A

70

42020

47

55921

23

MS21042L3 Purchased No

160 Each

2,871.000

9

19



Nut

Location

Loc Qty

Loc Code

ST300

2871

114523

389

114718

482

114784

2000

1114523

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W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 60358



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

160

Each

463.0000

12

12

—



Nut



*Handwritten signature* ①

Location

Loc Qty

Loc Code

ST139

463

114813

463

*Handwritten: 114813*

July 6, 2010 1:32:33 PM

Shop Packet Print

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W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

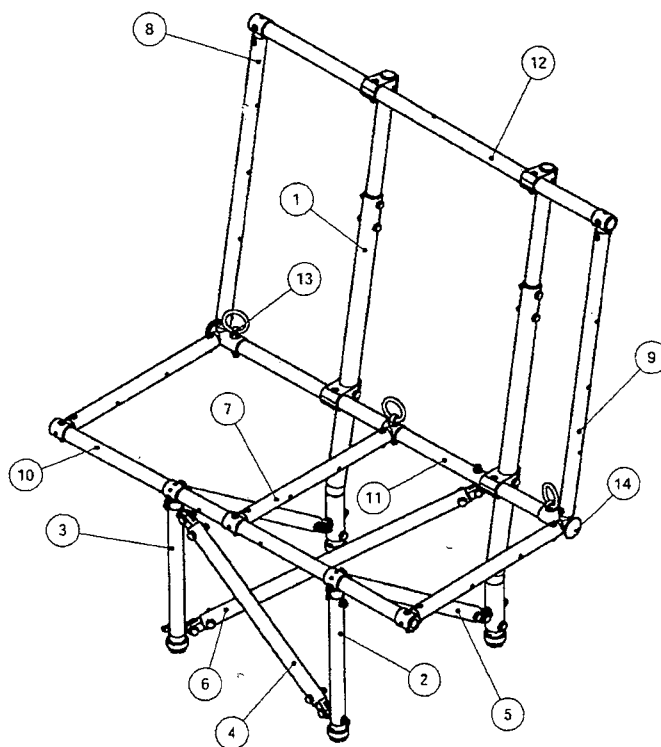
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

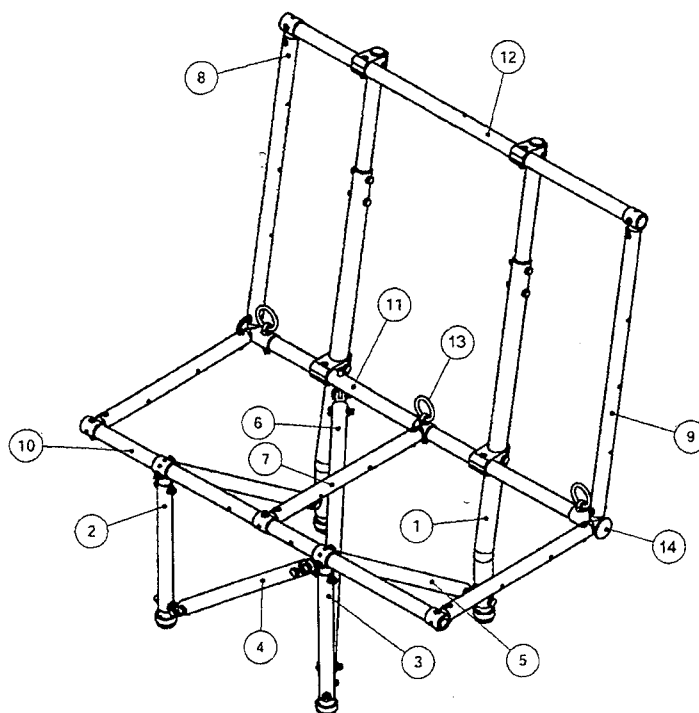




Item Number	Part Number	Description	Quantity (-043)
1	D3782-045	Back Leg Assembly	2
2	D3782-041	Front Inboard Leg Assembly	1
3	D3782-043	Front Outboard Leg Assembly	1
4	D3783-041	Lateral Brace Assembly	1
5	D3783-043	Longitudinal Brace Assembly	2
6	D3783-045	Angle Brace Assembly	1
7	D3784-041	Seat Support Assembly	1
8	D3784-043	Seat Support Assembly, LH	1
9	D3784-044	Seat Support Assembly, RH	1
10	D3766-1	Front Rail	1
11	D3766-3	Rear Rail	1
12	D3767-1	Upper Rail	1
13	D3792-1	Seat Belt Eye Bolt	3
14	D3775-1	Guard	2
15	D3774-1	Seat Bottom (Not Shown)	1
16	D3774-3	Seat Back (Not Shown)	1

Figure 25-11: D412-769-043 Aft Facing Seat Assembly, LH

C2101716  
W10: 60358



Item Number	Part Number	Description	Quantity (-044)
1	D3782-045	Back Leg Assembly	2
2	D3782-041	Front Inboard Leg Assembly	1
3	D3782-044	Front Outboard Leg Assembly	1
4	D3783-041	Lateral Brace Assembly	1
5	D3783-043	Longitudinal Brace Assembly	2
6	D3783-045	Angle Brace Assembly	1
7	D3784-041	Seat Support Assembly	1
8	D3784-043	Seat Support Assembly, LH	1
9	D3784-044	Seat Support Assembly, RH	1
10	D3766-2	Front Rail	1
11	D3766-3	Rear Rail	1
12	D3767-1	Upper Rail	1
13	D3792-1	Seat Belt Eye Bolt	3
14	D3775-1	Guard	2
15	D3774-1	Seat Bottom (Not Shown)	1
16	D3774-3	Seat Back (Not Shown)	1

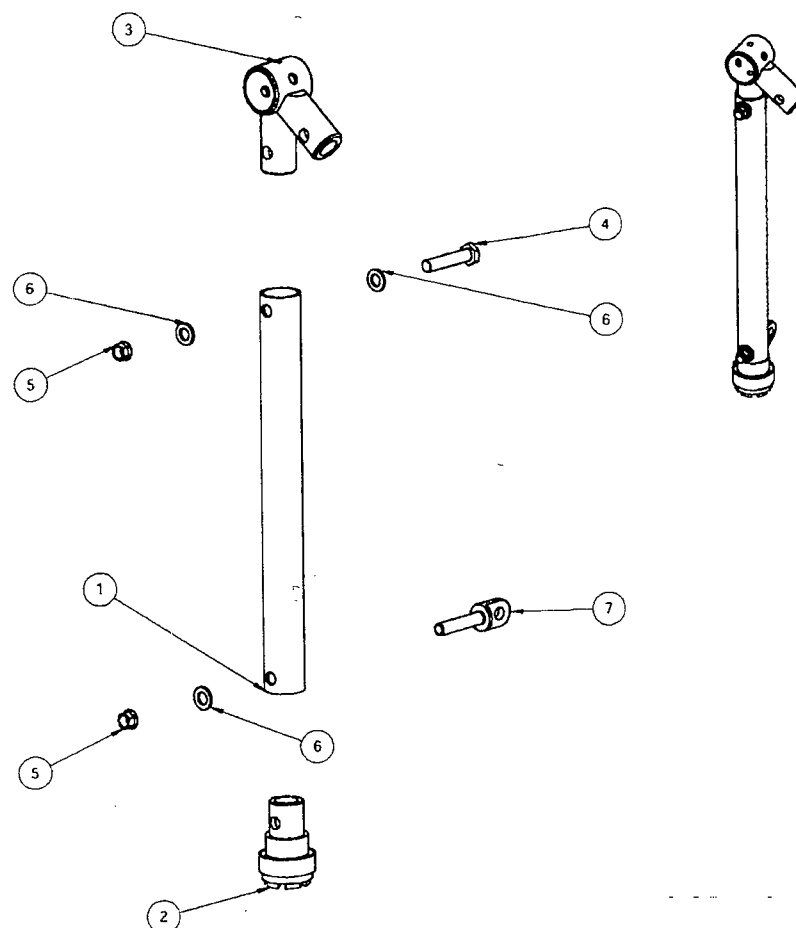
**Figure 25-12: D412-769-044 Aft Facing Seat Assembly, RH**

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**25-00-00**

Revision: 1

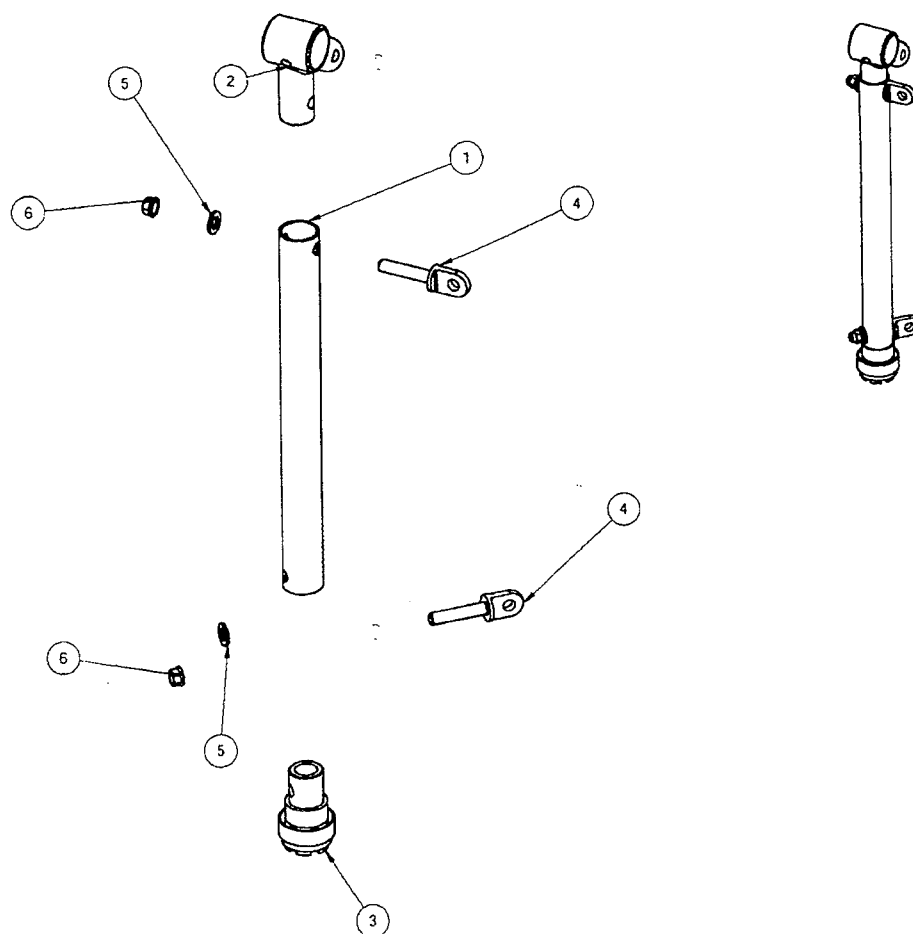
W/D: 60358



Item Number	Part Number	Description	Quantity (-041)
1	D3768-1	Front Inboard Leg	1
2	D3787-1	Foot	1
3	D3762-041	Front Leg Fitting Assy	1
4	AN5-13A	Bolt	1
5	MS21042L5	Nut	2
6	NAS1149D0568J	Washer	3
7	AN45-13A	Eye Bolt	1

Figure 25-13: D3782-041 Front Inboard Leg Assembly

W10.60358



Item Number	Part Number	Description	Quantity (-043)	Quantity (-044)
1	D3768-3	Front Outboard Leg, LH	1	
1	D3768-4	Front Outboard Leg, RH		1
2	D3762-041	Front Leg Fitting Assy	1	1
3	D3787-1	Foot	1	1
4	AN45-13A	Eye Bolt	2	2
5	NAS1149D0568J	Washer	2	2
6	MS21042L5	Nut	2	2

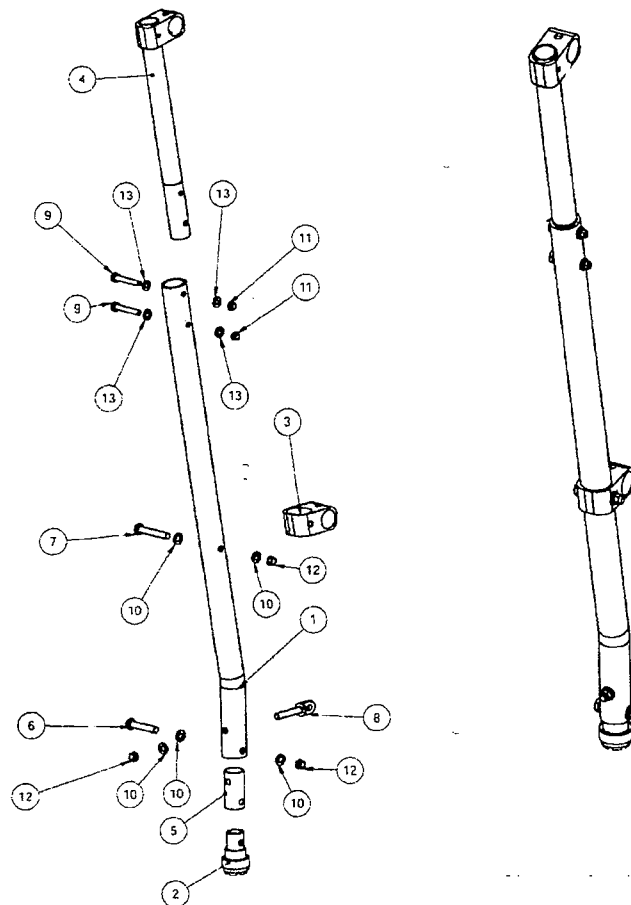
Figure 25-14: D3782-043/-044 Front Outboard Leg Assembly

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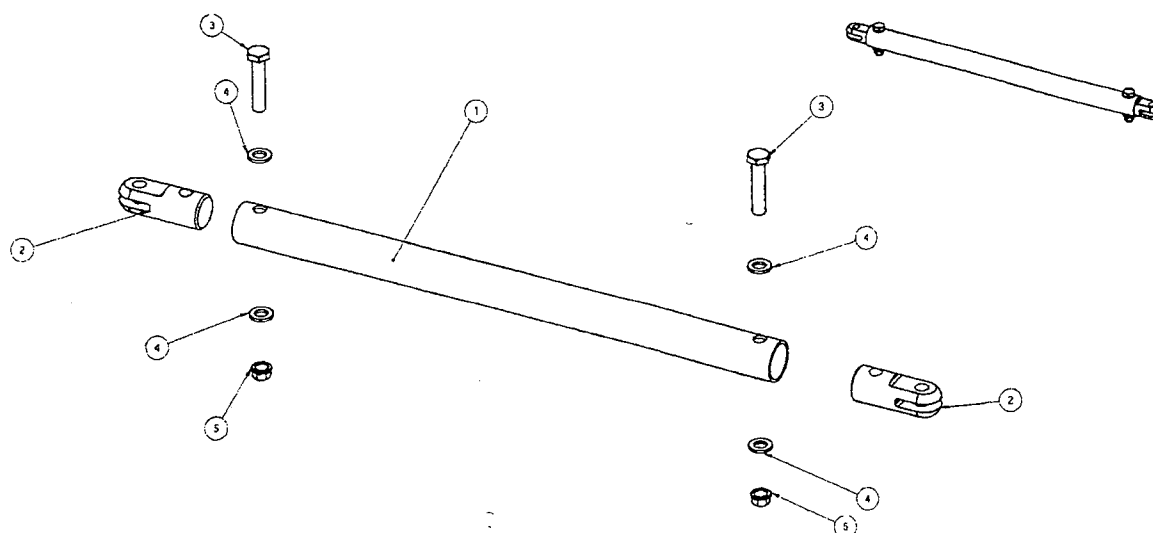
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Item Number	Part Number	Description	Quantity (-045)
1	D3772-1	Back Leg	1
2	D3787-1	Foot	1
3	D3764-1	Back Leg Fitting	1
4	D3773-041	Head Rest Adapter	1
5	D3786-1	Sleeve	1
6	AN5-15A	Bolt	1
7	AN5-17A	Bolt	1
8	AN45-15A	Eye Bolt	2
9	AN4-15A	Bolt	5
10	NAS1149D0568J	Washer	2
11	MS21042L4	Nut	3
12	MS21042L5	Nut	4
13	NAS1149D0463J	Washer	

Figure 25-15: D3782-045 Back Leg Assembly



Item Number	Part Number	Description	Quantity (-041)	Quantity (-043)	Quantity (-045)
1	D3769-1	Tube	1		
1	D3769-3	Tube		1	
1	D3769-5	Tube			1
2	D3765-1	Clevis	2	1	2
3	AN5-13A	Bolt	2	1	2
4	NAS1149D0568J	Washer	4	2	4
5	MS21042L5	Nut	2	1	2

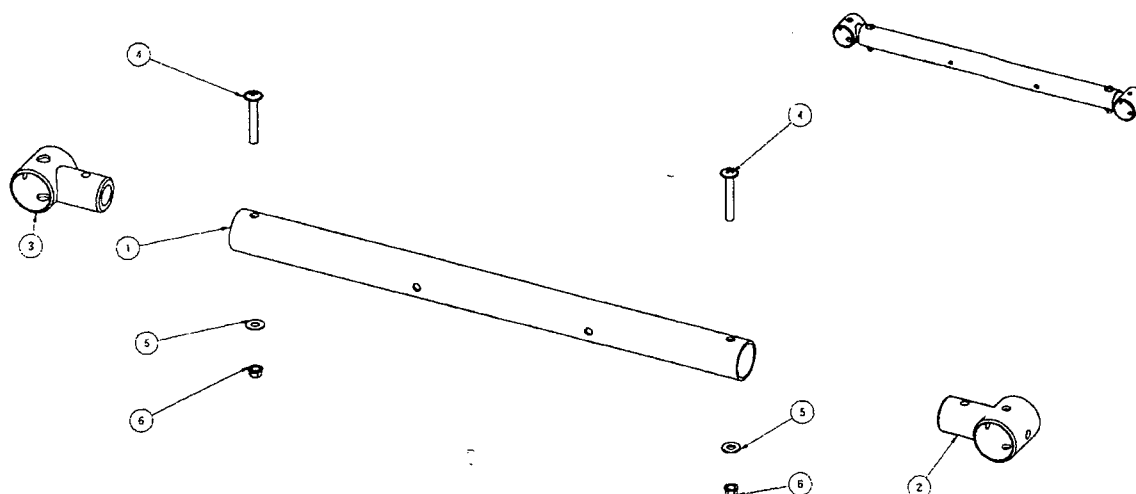
Figure 25-16: D3783-041/-043/-045 Brace Assemblies

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Item Number	Part Number	Description	Quantity (-041)
1	D3770-1	Tube	1
2	D3763-041	End Fitting	1
3	D3763-045	End Fitting	1
4	AN525-10R20	Screw	2
4	NAS1149D0332J	Washer	2
5	MS21042L3	Nut	2

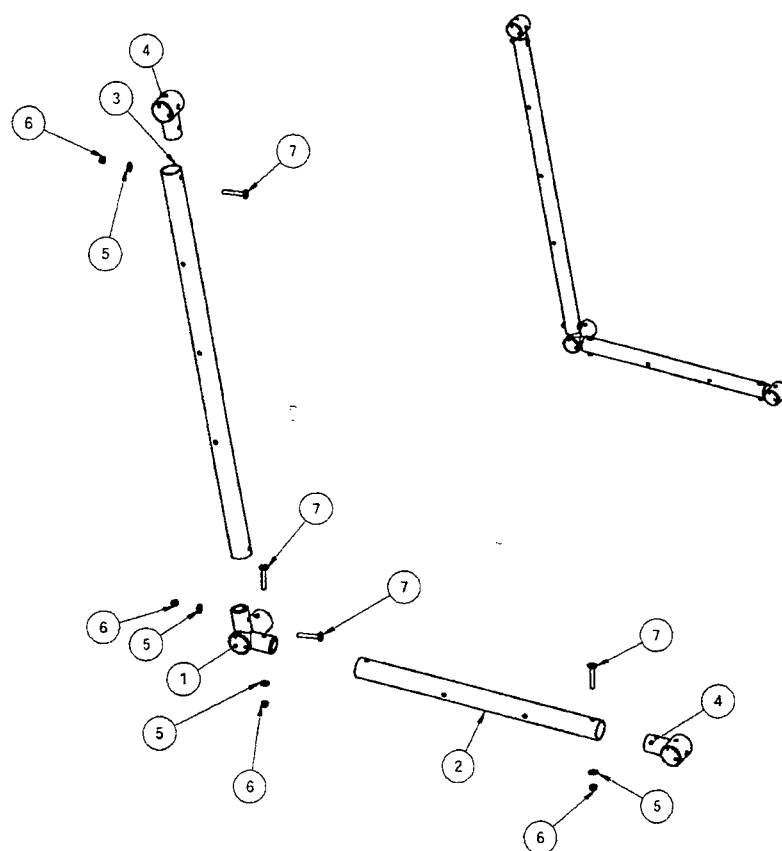
Figure 25-17: D3784-041 Seat Support Assembly

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Item Number	Part Number	Description	Quantity (-043)	Quantity (-044)
1	D3762-043	End Fitting, LH	1	
1	D3762-044	End Fitting, RH		1
2	D3770-1	Tube	1	1
3	D3770-3	Tube	1	1
4	D3763-041	End Fitting	2	2
5	NAS1149D0332J	Washer	4	4
6	MS21042L3	Nut	4	4
7	AN525-10R20	Screw	4	4

**Figure 25-18: D3784-043/-044 Seat Support Assemblies**

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